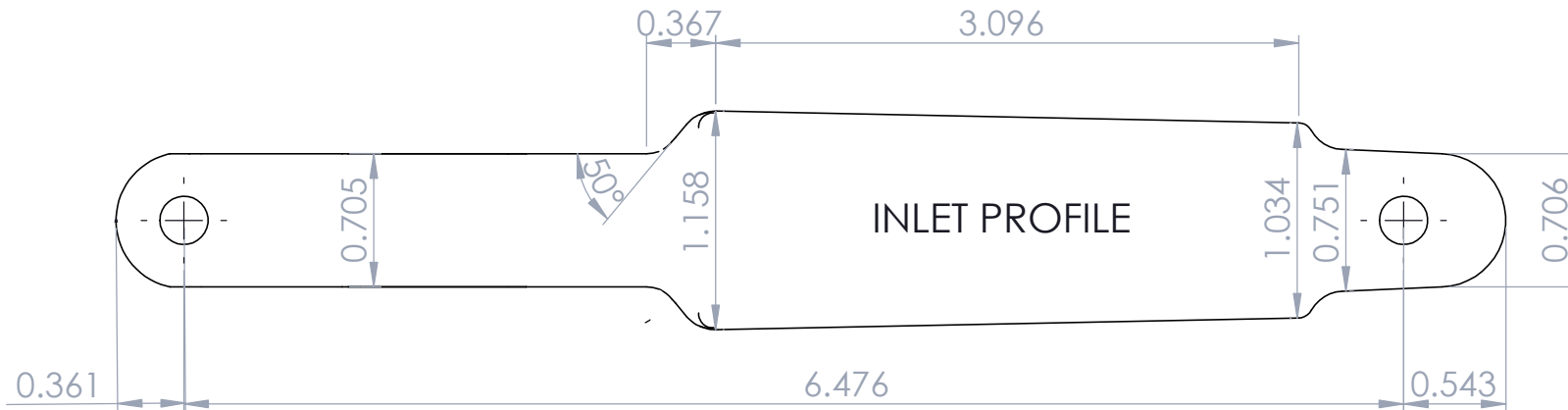
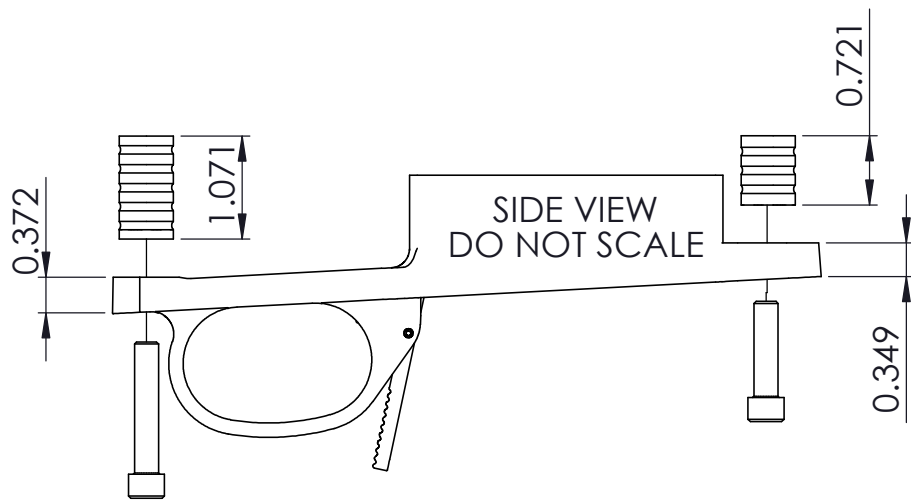


NOTES:

- (1) Ensure the Rifle is unloaded before commencing any work.
- (2) We strongly recommend the use of the pillars. Installing the pillars with the DBM is the guaranteed method of ensuring that the DBM is positioned at the correct height to the base of the action. If the pillars are not used, it is crucial that the stock thickness is milled for 1.071" at the rear tang and 0.721" at the front tang of the DBM to action. Incorrect spacing will result in rounds feeding unreliably or not at all (bolt missing cartridge rim) as well as loose and rattly magazine fit (feedlips aren't indexed against base of action). The length of the included action screws are configured for the pillars.
- (3) We do not recommend modifying the release lever height or shortening the pillars.
- (4) External dimensions may vary slightly due to post-machining polishing and beadblasting. Any variations between units is negligible.
- (5) We recommend test fitting the DBM to the barreled action using the pillars first without the stock and cycling dummy rounds to test fit and function.
- (6) For further information as well as trouble shooting, please see our comprehensive FAQs in PDF format on the website, www.lumleyarms.com

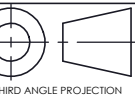


IMPORTANT: CHECK SCALE AFTER PRINTING PROFILE
DO NOT ASSUME IT HAS BEEN PRINTED TO SCALE



DIMENSIONS ARE IN INCHES

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TITLE:
**Inlet Profile for Remington
700 S/A DBM**

DWG NO. **REM700-SA** A4